

**WE
OUTDOOR**



S'48®

**WE
OUTDOOR**

WITH
OUR
GOOD
VIBES
INSIDE

S'48®

A brand created by
Deco Seating Co. Ltd.



COMPANY

Déco Seating

Deco Seating comes with a long history in designing, developing and producing outdoor furniture. Starting out as a professional furniture factory in Italy back in 1948, the company has grown into a full service furniture supplier with its own brand of outdoor furniture.

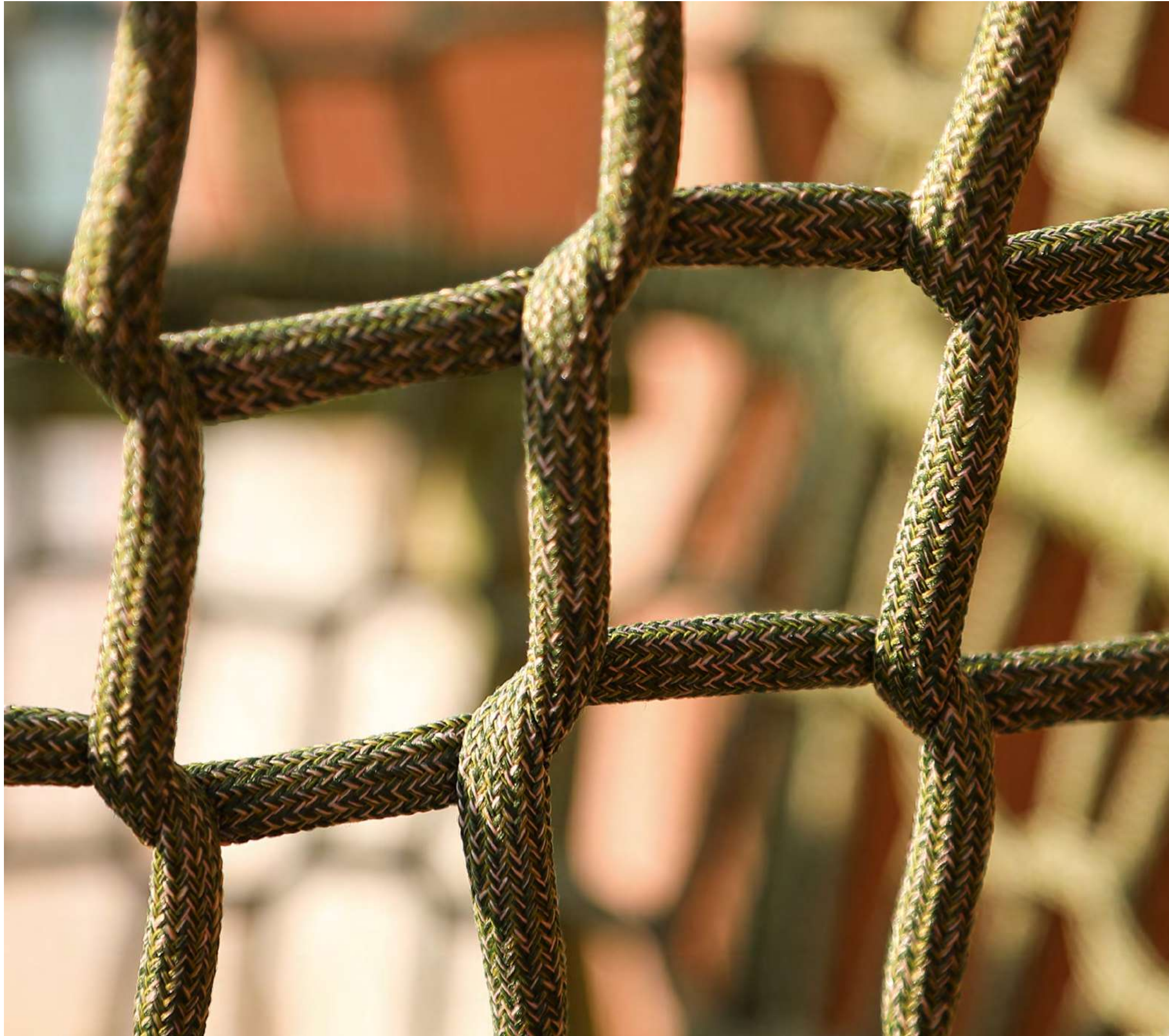
The S'48 collection is designed and shaped by renowned industrial furniture designers from both Italy and The Netherlands. With their years of experience in the furniture industry they are able to design attractive collections without losing the cost exceptive out of site.

The Deco Seating team of young enthusiastic people are working daily on color and material creation, leading to some of the most durable and well colored materials in the market. A good example is our Deco All Weather Rope which is developed and tested using only the best raw materials and advanced weaving technics, resulting in a braid which is both durable and environmentally friendly.

We truly hope you will like the result and are more than happy to meet you during a visit to our workshops and showroom.

We Outdoor.





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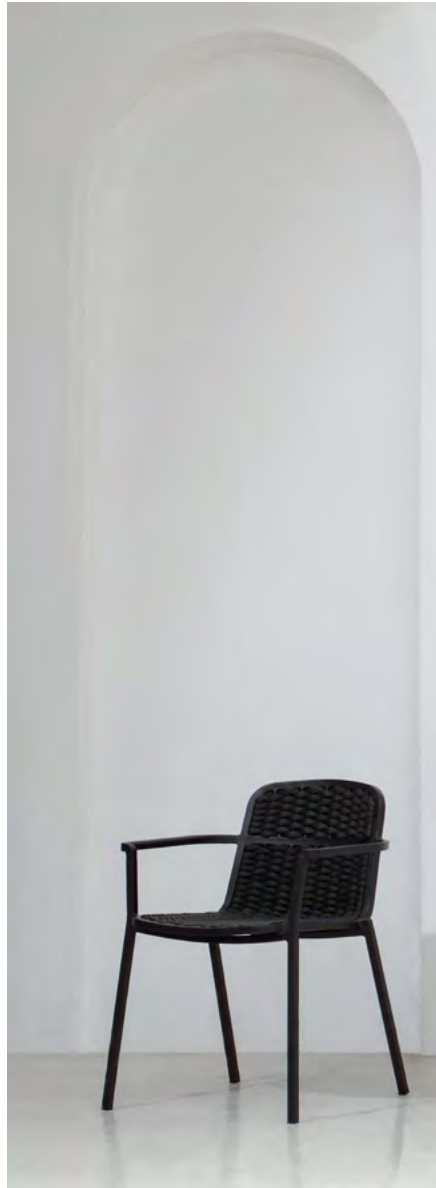
Nida

design studioPANG

Nida is synonymous with design at the service of functionality. A collection of seats designed by Italian studioPANG entirely made of aluminum, with a square tubular section that draws the frame's silhouette. The rigor of the square section is interrupted and gradually softened in the armrest, which is made entirely of aluminum cast, creating an ergonomic and distinctive element that, at the same time, makes the chair unique. Seat and back are finished with a typical S'48 weaving, which allows the opportunity to offer a wide range of possible combinations.







NIDA
ARMCHAIR

A simple and clean design, with graphic and welcoming lines. Nida is a light chair, suitable for any type of outdoor environment and which at the same time offers a robustness suitable for the contract sector.







NIDA
ARMCHAIR
RIO
SQUARE TABLE









NIDA
STOOL
RIO
BAR TABLE

The stool has been retaining the characteristics of the chair. It is initially proposed without armrests, so as to obtain a more informal and flexible seat for any occasion.



Rio

design Ed Van Engelen

Rio is a large and diverse family of outdoor furniture characterized by a decisive and memorable design, capable of personalizing the environment in which it is placed. The collection consists of chairs, sofa sets, tables and lounge chairs. Each piece retains the characteristic features of the model, which are dictated by the geometry of the backrest, as well as by the dialogue that is created between the frame itself and the rich weaving of ropes that develops within it. A variety of ropes, fabrics and finishes with various combinations makes this collection even more extensive and functional.







The contrast between the cold, almost glacial tones of the chair converses gently with the warmth of the teak wood top of the dining table. Nature, the surrounding environment and buildings go with this convivial moment.

RIO
DINING CHAIR
DINING TABLE TEAK



RIO
DINING CHAIR
SQUARE TABLE CERAMIC









RIO
DINING CHAIR
BENCH
LIGHT CHAIR













RIO
EVO SINGLE SOFA
EVO DOUBLE SOFA
SMALL COFFEE TABLE
MEDIUM COFFEE TABLE
BIG COFFEE TABLE



The Rio Evo sofa set offers a contagious personality, capable of enchanting the user and welcoming him in his moments of open air relaxation.

RIO
EVO SINGLE SOFA
EVO DOUBLE SOFA
SMALL COFFEE TABLE
MEDIUM COFFEE TABLE
BIG COFFEE TABLE







RIO
DAY BED

The day bed, as well as the sunlounger, offers the possibility of letting yourself be abandoned for total relaxation, where the comfort of the padded items and cushions allows you to rest, alone or in good company.



RIO
DAY BED



Slick

design Edi & Paolo Ciani

A family of seats with generous and enveloping shapes, where the design goes hand in hand with practicality and functionality. Seat and back meet in a sweet relationship of sinuous curves and geometries, to then be finished with a careful interweaving of ropes. All the seats in the Slick collection are easily stackable, both in the version with and without armrests. The family also includes lounge seats with their special coffee tables.









SLICK
ARMCHAIR
CHAIR

PALMA
SQUARE DINING TABLE









SLICK
STOOL
PALMA
SPIDER ROUND BAR TABLE

SLICK
DEEP ARMCHAIR
DEEP CHAIR
COFFEE TABLE BIG
COFFEE TABLE SMALL







The lounge chair retains the peculiar features of the chair, distributing them on larger and more comfortable dimensions, suitable for more informal areas. The meeting point between seat and backrest is harmonious and welcoming. The weave obtained with the intertwining of the ropes enriches the perception of the product and allows a high level of customization.

SLICK
DEEP ARMCHAIR
DEEP CHAIR



Palma

design Deco Lab

A large collection made up of different interchangeable, practical and functional models. The simple and refined design of the Palma family guarantees high quality standards, durability and robustness, suitable for any environment in which it is placed. Each piece is high stackable, with or without armrests, chairs and stools. The delicate intertwining of the rope gives the product a decidedly outdoor connotation and makes the product more attractive to the user. A wide range of colors, finishes, ropes and chromatic solutions make Palma the perfect solution for any contract project and more.





PALMA
ARMCHAIR LOW BACK
CHAIR LOW BACK
SQUARE DINING TABLE



A simple set where chairs are combined with the square table, in a hybrid context. Even in a transitional space between in&out Palma manages to furnish with delicacy, without prevailing on the environment that welcomes it.

PALMA
ARMCHAIR HIGH BACK
CHAIR HIGH BACK

RIO
TABLE IROKO



PALMA
ARMCHAIR LOW BACK



PALMA
STOOL



PALMA
STOOL
SPIDER ROUND BAR TABLE



PALMA
SINGLE SOFA
TWO SEATER SOFA



Drop

design Ed Van Engelen

The Drop family is a collection of outdoor seating that expresses an articulated stringing system that gives the product a unique personality. The types of stringing can also be alternated, so as to obtain an even more complex and sophisticated design, characterized by two different levels that represent two different weaves. The chair is a cockpit model, enveloping and comfortable where the whole frame is crossed by the lapels of the rope. The bases of the various models are solid and linear, functional and at the same time with a characterizing design, capable of becoming the protagonist of the environment in which it is proposed.





DROP
CHAIR 1
CHAIR 2



DROP
CHAIR
ROUND TABLE





DROP
STOOL
RIO
BAR TABLE

In the same way as the chair, the stool is a tub model, but scaled down with adequate proportions. A comfortable product with strong commercial potential, since its ergonomics are expertly combined with the robustness and stability of the product family.



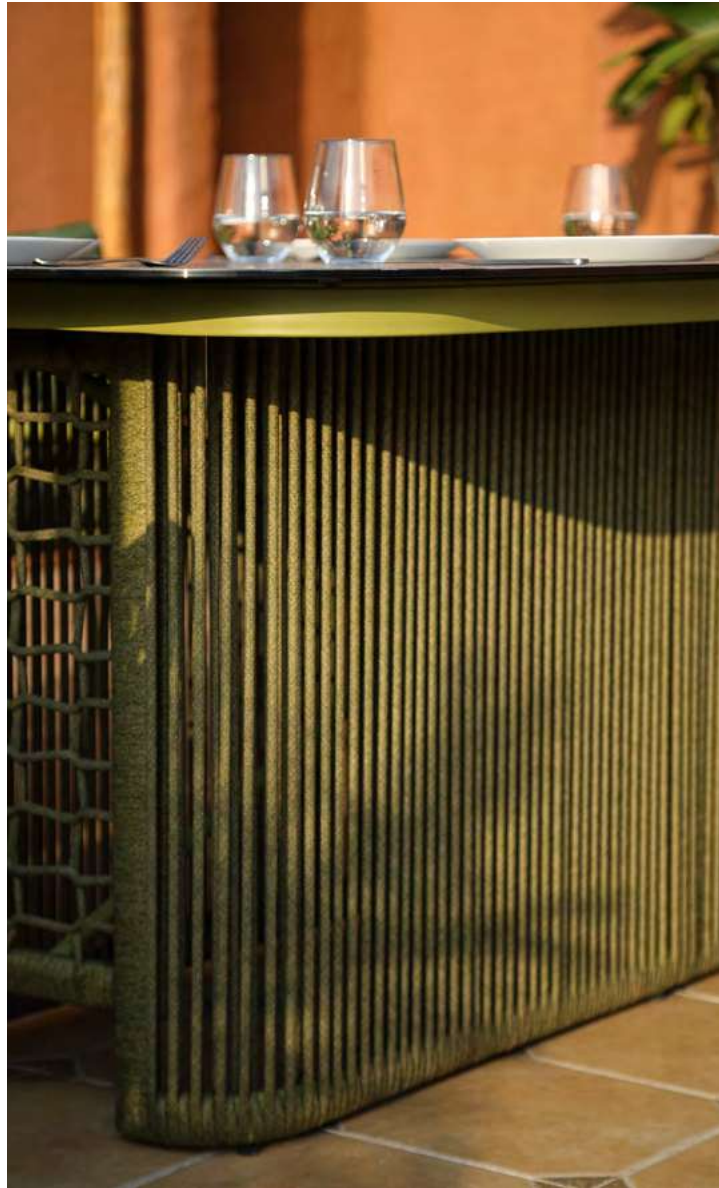
Green

design Ed Van Engelen

An innovative collection where the chair shell, expertly woven with a rich and attractive texture, is placed as if suspended on a light metal frame. The name chosen for this family of outdoor products, Green, is evocative and refers us to the thought in nature, precisely because it draws on it in the realization of the design. The shell of the chair, with this original weave, recalls a nest nestled on a perch and the chromatic combination adopted to present it wants to further emphasize its organic matrix. The collection consists of different types of products, from the chair to the tables, and can be realized in a wide range of combinations, finishes and colors.

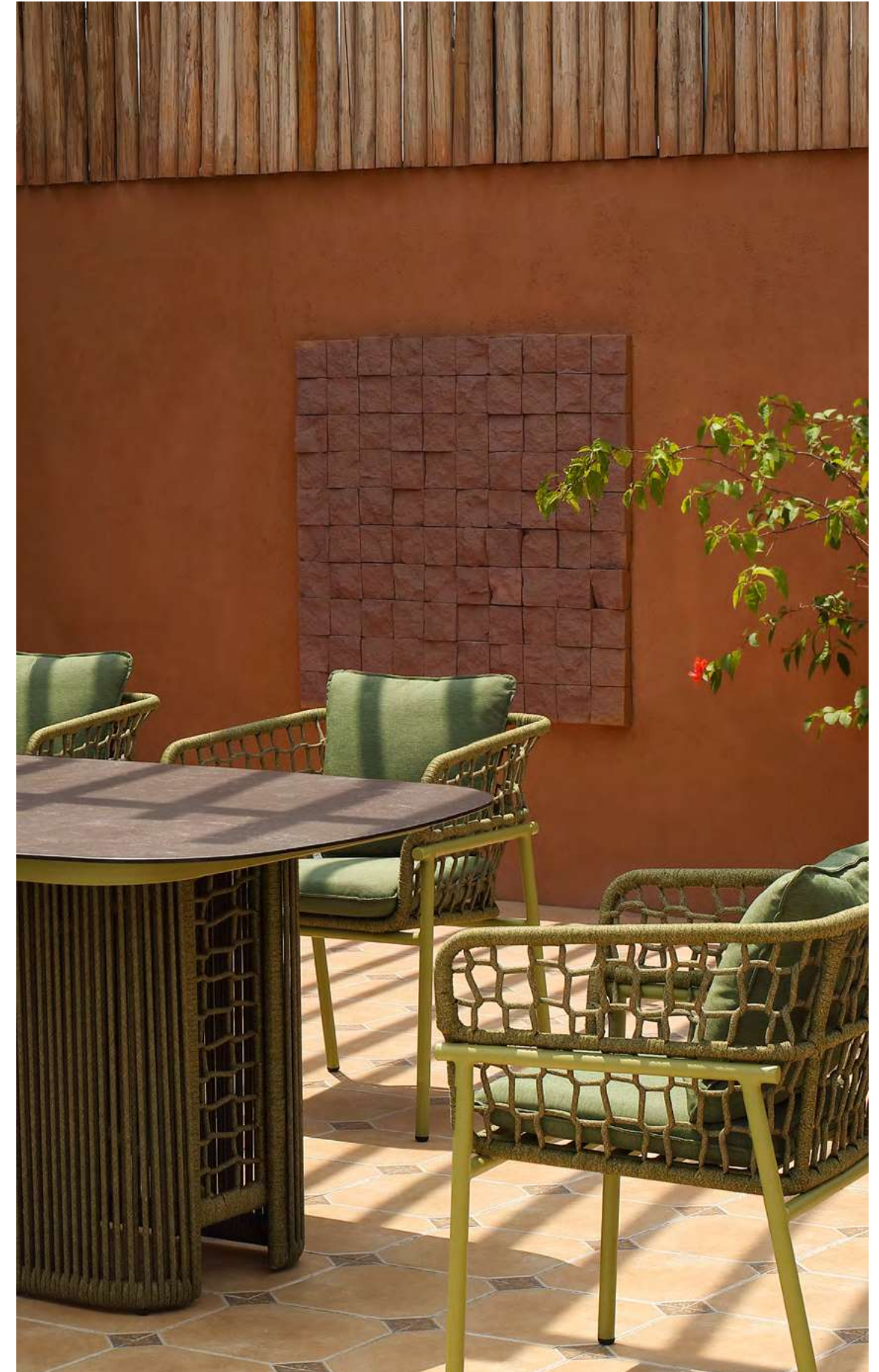






GREEN
DINING CHAIR
OVAL TABLE

The details make this collection unique, where the embroidery of the rope, its design and the geometry it generates, create products with a strong personality. Green is able to graft its natural habitat wherever they are located.



GREEN
DINING CHAIR
OVAL TABLE
LANTERN
SMALL





GREEN
DINING CHAIR
STOOL
OVAL TABLE
RIO
BAR TABLE







GREEN
SINGLE SOFA
DOUBLE SOFA
ROUND COFFEE TABLE
SQUARE COFFEE TABLE
LANTERN
STANDING HIGH



The sofa set is composed by single sofa, double sofa and a couple of coffee tables at their services. They strongly conveys comfort to the users and what better than combine the set with a standing lantern to create a cozy atmosphere.

Portofino

design Edi e Paolo Ciani

A collection of comfortable and elegant seats, where the rigor of the shapes contrasts with the delicacy with which the ropes configure the backrest. Effective weavings bring comfort and design to the entire collection, which includes various types of seats, such as chairs, stools and sofa sets. Thanks to the shape of the metal frame, the backrest looks like it is suspended from the base, generating an intriguing sense of lightness. Portofino allows a real wide customization of the products' finishings, offering many colors and materials.







PORTOFINO
CHAIR 1
CHAIR 2
RIO
SQUARE TABLE CERAMIC



PORTOFINO
CHAIR
RIO
TABLE ALUMINIUM





PORTOFINO
STOOL
RIO
BAR TABLE

The stool line of Portofino is a perfect match for any kind of bistrot set. The rope gently keeps on moving up and down on the backrest, generating harmony and distinctive elegance.



PORTOFINO
STOOL
RIO
BAR TABLE





PORTOFINO
SINGLE SOFA
DOUBLE SOFA
COFFEE TABLE



Shangri-La

design Edi e Paolo Ciani

A model that has its roots in the past, going to reinterpret typical themes of outdoor furniture in a contemporary key, deepening and developing new textures and articulated weavings that make the model recognizable and effective. The soft shapes of the Shangri-La collection give the collection a timeless design, suitable for any occasion. The models present two types of stringing so as to allow the user to choose the most suitable solution for each specific project, private or public.





SHANGRI-LA
CLUB CHAIR

RIO
SQUARE TABLE ALUMINIUM



The accuracy with which the stringing is made is an important guarantee, a typical feature of S'48. Moreover the details of the back reveal a unique precision that allows to create complex textures.





SHANGRI-LA
STOOL
RIO
BAR TABLE



SHANGRI-LA
CLUB CHAIR NET
CHAIR NET
STOOL NET



Cortina

design Edi e Paolo Ciani

Cortina presents a large collection of seats able to satisfy the multiple needs of the very contemporary market. The design of the models is linear, precise and concise. The ropes run orthogonal along the distance of the armrest and backrest, completing the entire perimeter of the seat, in turn delicately supported by 4 fine metal legs. The sofa sets offer very comfortable products, full of padded cushions and well combined with different types of coffee tables. The collection also offers chairs, stools and sun loungers. All pieces allow multiple color combinations, giving life to many personalized combinations according to the occasion.





CORTINA
SINGLE SOFA
TWO SEATER SOFA
COFFEE TABLE TEAK



CORTINA
SINGLE SOFA
TWO SEATER SOFA
CHAISE LONGUE
COFFEE TABLE CERAMIC





CORTINA
CHAIR
ARMCHAIR
STOOL



CORTINA
CLUB CHAIR
FOOTREST



Tables

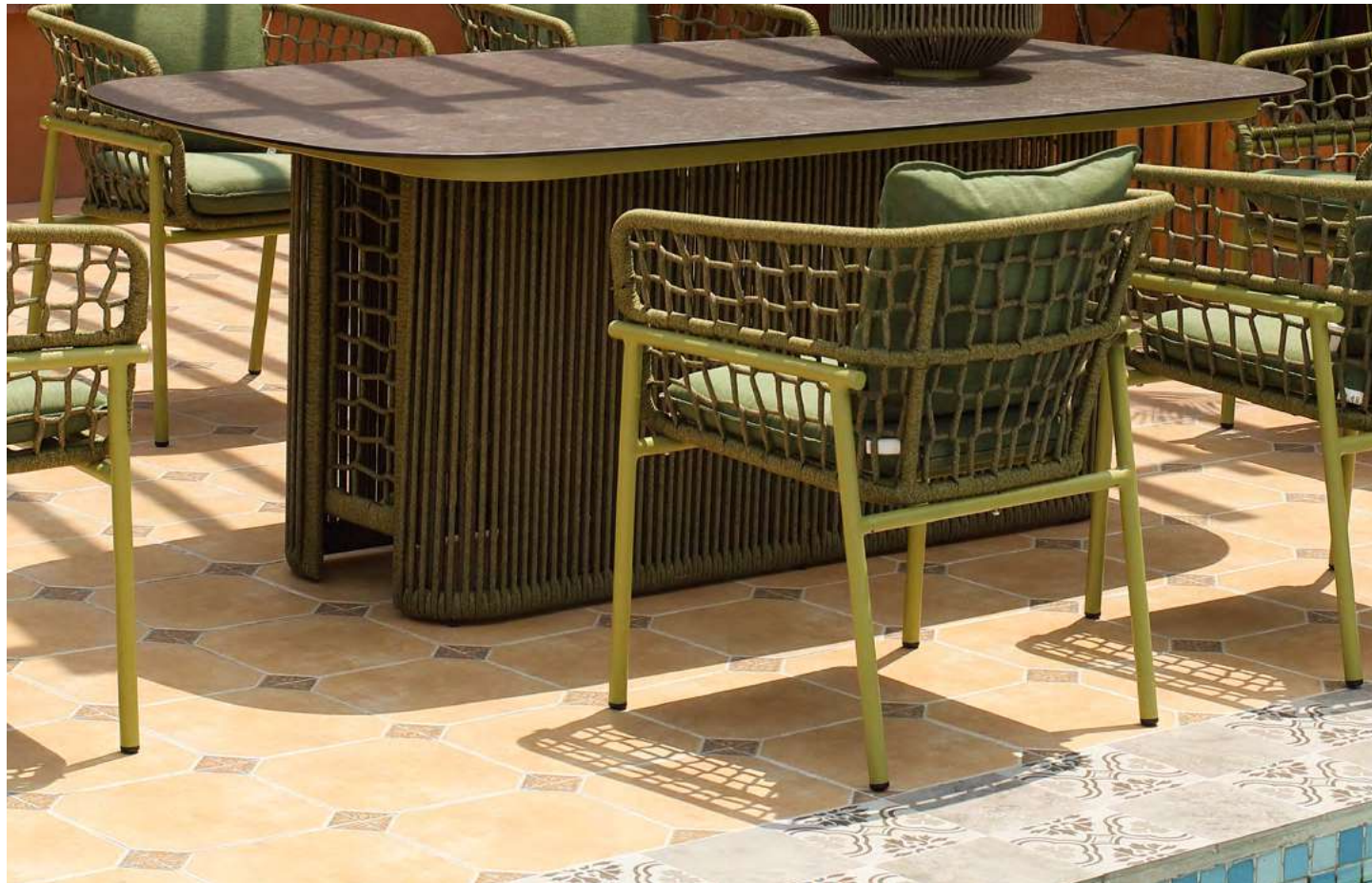
all collections



GREEN
OVAL TABLE



DROP
ROUND TABLE



RIO
TABLE ALUMINIUM TOP
TABLE TEAK TOP



RIO
ELIPSE TABLE CERAMIC TOP



RIO
SQUARE TABLE CERAMIC TOP
BAR TABLE



PALMA
SPIDER SQUARE DINING TABLE
SPIDER ROUND BAR TABLE





PALMA
ROUND DINING TABLE
SQUARE DINING TABLE



ATOLLO
SMALL ALU COFFEE TABLE
MEDIUM ALU COFFEE TABLE
BIG ALU COFFEE TABLE



Lantern

design Ed Van Engelen

Here is an ideal solution to complete the areas furnished with S'48 products with taste and consistency. Lantern is a collection of lamps made entirely of aluminum and rope that was created to be elegantly combined with any outdoor environment, but, why not, also a transition between interior and exterior. Thanks to its simple design but at the same time rich in details, these lamps are perfect for warming the environment, bringing visual and bright comfort. The family includes three sizes of standing lamps and two floor versions, light and comfortable to freely move in complete autonomy.



LANTERN
STANDING LOW
STANDING MIDDLE
STANDING HIGH
SMALL





LANTERN
STANDING HIGH
BIG
SMALL



Different models and typologies, suitable for various settings and capable of expressing themselves either side by side or with other products. The precision with which the weaving is made are synonyms of beauty and harmony.

LANTERN
STANDING MIDDLE
SMALL





TECHNICAL DATA



NIDA ARMCHAIR
code DA734RO
H59 h57 h79 h45



NIDA STOOL
code DAB745RO
H48 h57 h95 h76



RIO DINING CHAIR
code DA639RO
H58 h58 h79 h46



RIO LIGHT CHAIR
code DA722RO
H56 h57 h78 h46.5



RIO STOOL
code DAB683RO
H56 h55 h102 h78



RIO BENCH
code DA725RO
H145 h58 h79 h46



RIO EVO SINGLE SOFA
code DA718RO
H73 h77 h76 h40



RIO EVO DOUBLE SOFA
code DA719RO
H160 h77 h76 h40



RIO SUN LOUNGER
code DA720RO
H71 h200 h30



RIO DAY BED
code DA730RO
H160 h156 h75 h21



RIO SMALL ALU COFFEE TABLE
code DT040
H55 h45 h40



RIO MEDIUM ALU COFFEE TABLE
code DT041
H70 h56 h37



RIO BIG ALU COFFEE TABLE
code DT042
H100 h70 h34



RIO TABLE ALUMINIUM TOP
code DT056
H200/220/240 h100 h75
H160/180 h90 h75



RIO TABLE CERAMIC TOP
code DT056
H200/220/240 h100 h75
H160/180 h90 h75



RIO TABLE TEAK TOP
code DT056
H200/220/240 h100 h75
H160/180 h90 h75



RIO TABLE IROKO TOP
code DT056
H200/220/240 h100 h75
H160/180 h90 h75



RIO ELIPSE TABLE CERAMIC TOP
code DT071
H245 h97 h75



RIO SQUARE TABLE CERAMIC TOP
code DT044
H70/80/90 h70/80/90 h75



RIO SQUARE TABLE ALUMINIUM TOP
code DT044
H70/80/90 h70/80/90 h75



RIO BAR TABLE
code DT043BAR
H60/70 h60/70 h110



SLICK ARMCHAIR
code DS643RO
H59 h60 h82 h46



SLICK CHAIR
code DS644RO
H50 h60 h82 h46



SLICK DEEP CHAIR
code DS647RO
H62 h64 h77 h42.5



SLICK DEEP ARMCHAIR
code DS646RO
H62 h64 h77 h42.5



SLICK STOOL
code DSB625RO
H52 h61 h101 h72



SLICK COFFE TABLE SMALL
code DT057
H50 h50 h55



SLICK COFFE TABLE BIG
code DT058
H70 h70 h33



PALMA ARMCHAIR LOWBACK
code DS484RO

▫60 ▫59 ▫80 ▫46



PALMA CHAIR LOWBACK
code DS486RO

▫60 ▫59 ▫80 ▫46



PALMA ARMCHAIR HIGHBACK
code DS485RO

▫59 ▫65 ▫86 ▫46



PALMA CHAIR HIGHBACK
code DS487RO

▫59 ▫65 ▫86 ▫46



PALMA STOOL
code DSB488RO

▫59 ▫51 ▫98 ▫75



PALMA STOOL COUNTER HEIGHT
code DSB633RO

▫58 ▫49 ▫82 ▫61



PALMA SINGLE SOFA
code DS618RO

▫72 ▫76 ▫72 ▫36



PALMA TWO SEATER SOFA
code DS632RO

▫122 ▫76 ▫72 ▫36



PALMA SPIDER SQUARE DINING TABLE
code DT030

▫70 ▫70 ▫75



PALMA SPIDER ROUND BAR TABLE
code DT028

▫70 ▫70 ▫110
▫61 ▫61 ▫110



PALMA ROUND DINING TABLE
code DT072

▫70 ▫70 ▫75
▫76 ▫76 ▫75



PALMA SQUARE DINING TABLE
code DT031

▫70/80/90 ▫70/80/90 ▫75

DROP COLLECTION
design Ed Van Engelen



DROP CHAIR
code DA728RO

▫58 ▫58 ▫76 ▫46



DROP STOOL
code DAB729RO

▫56 ▫56 ▫104 ▫79



DROP ROUND TABLE
code DT069

▫120/140 ▫120/140 ▫76



GREEN DINING CHAIR
code DA737RO

▫62 ▫57 ▫75 ▫47



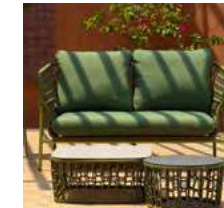
GREEN STOOL
code DAB738RO

▫57 ▫56 ▫102 ▫82



GREEN SINGLE SOFA
code DA739RO

▫85 ▫83 ▫80 ▫43



GREEN DOUBLE SOFA
code DA740RO

▫150 ▫83 ▫80 ▫43



GREEN OVAL TABLE
code DT070

▫180/200/220/240 ▫110 ▫76



GREEN ROUND COFFE TABLE
code DT067

▫50 ▫50 ▫30



GREEN SQUARE COFFE TABLE
code DT068

▫65 ▫65 ▫30



PORTOFINO CHAIR
code DA492RO

▫57 ▫60 ▫79 ▫45



PORTOFINO STOOL
code DAB492RO

▫57 ▫57 ▫113 ▫75.5



PORTOFINO SINGLE SOFA
code DA681RO

▫77 ▫77 ▫75 ▫40



PORTOFINO DOUBLE SOFA
code DA682RO

▫170 ▫77 ▫75 ▫40



PORTOFINO COFFE TABLE
code DT032

▫100 ▫70 ▫36

SHANGRI-LA COLLECTION

design Edi & Paolo Ciani

p 132

**SHANGRI-LA CHAIR**
code DA504RO

P52 h59 h83 h47

**SHANGRI-LA CLUB CHAIR**
code DA612RO

P60 h67 h78 h47

**SHANGRI-LA STOOL**
code DAB504RO

P49 h59 h113 h78.5

**CORTINA FOOTREST**
code DA488RO

P67 P53 P42

**CORTINA SINGLE SOFA**
code DA494RO

P75 h75 h66 h42

**CORTINA 2 SEATER SOFA**
code DA496RO

P165 h75 h66 h42

**CORTINA 3 SEATER SOFA**
code DA495RO

P245 h75 h66 h42

**CORTINA CHAISE LONGUE**
code DA497RO

P75 P100 P42

**CORTINA SUN LOUNGER**
code DA493RO

P70 P204 P33

**CORTINA COFFE TABLE CERAMIC TOP**
code DT012

P100 P75 P27

**CORTINA COFFE TABLE TEAK TOP**
code DA497RO

P100 P75 P27

CORTINA COLLECTION

design Edi & Paolo Ciani

p 142

**CORTINA CHAIR**
code DA486RO

P56 h62 h82 h43.5

**CORTINA ARMCHAIR**
code DA485RO

P57 h62 h82 h43.5

**CORTINA STOOL**
code DAB431RO

P46 h59 h112 h78

**CORTINA CLUB CHAIR**
code DA487RO

P67 h67 h80 h38

LANTERN COLLECTION

design Ed Van Engelen

p 168

**LANTERN SMALL**
code DA741RO

P36 P36 P23

**LANTERN BIG**
code DA742RO

P52 h52 h35

**LANTERN STAND LOW**
code DS726

P39 h38 h70

**LANTERN STAND MEDIUM**
code DS727

P39 h38 h100

**LANTERN STAND HIGH**
code DS728

P42 h42 h120



MATERIALS & FINISHES

ROPES

All Weather Tex Rope



All Weather Polyolefin Rope

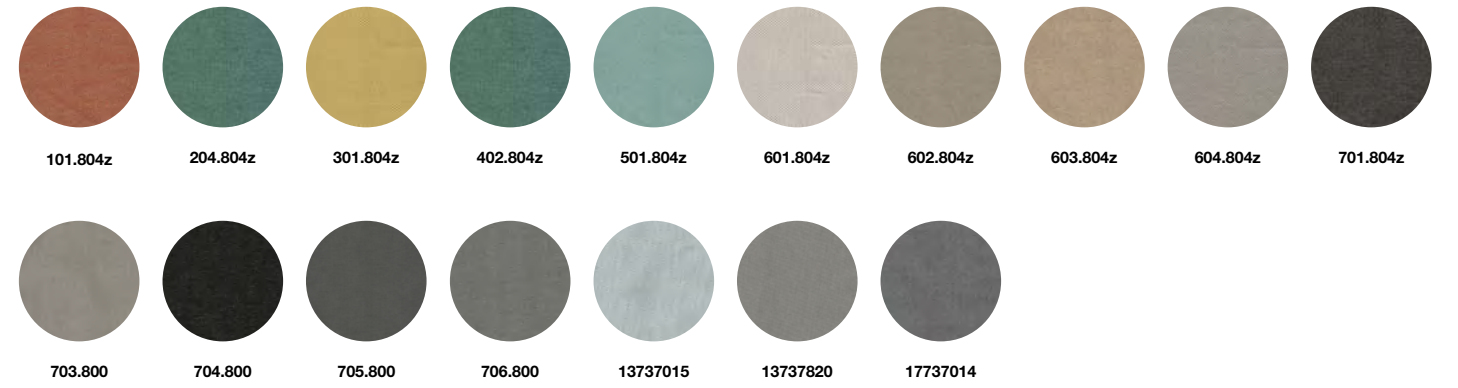


All Weather Polyester Rope

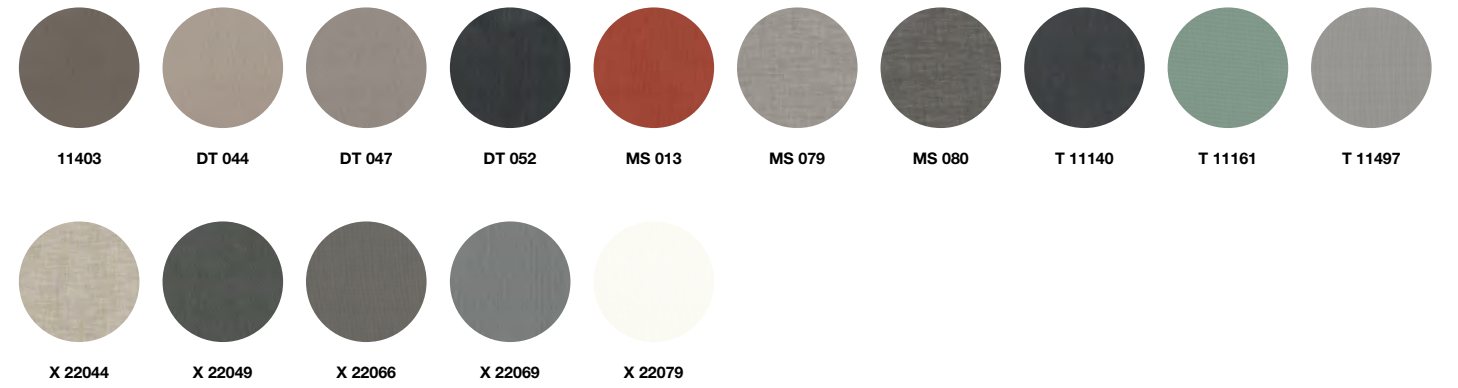


FABRICS

Axroma [suitable for upholstery and cushions]



Mesh [suitable for upholstery and cushions]



Sunproof [suitable for upholstery and cushions]



PILLOW FABRICS

Axroma



METAL FRAME COLORS



CERAMIC TOP



CARE INSTRUCTIONS

Ropes

Deco Tex. Rope is made from complex fiber strings strengthened with filament yarns that give them a durable and resistant structure, while Our Deco Polyolefin rope is made from highly durable synthetic resin yarns.

The structure of our ropes makes them stain resistant and easy cleanable. In case there is a spot to clean please use following instructions.

Non-greasy marks: warm water spot clean with half a spoonful of any standard washing powder/liquid (Non-Bleach) in a cup of hot water. Blot the stain with a cloth or a sponge dampened with this solution. Once the spot is removed, sprinkle the area with clean water to remove possible traces of washing powder or liquid. Do not use stain removers.

Oil or grease spots: Butter, oil, lipstick and the like will not penetrate the yarn so can easily be cleaned the same way as mentioned above.

Do not use high-pressure water spray equipment to clean the furniture in any case but a general gardening hose instead if needed. Deco Ropes resist sunlight, saltiness, sunscreen cream, abrasion, sweat, stains etc. for many years and gives worry free maintenance.

Fabrics

S'48 uses only the best quality mesh, Acrylic and Olefin fabrics, which have proven their durability in daily use.

All Fabrics been successfully tested by following ROHS & REACH test standards.

Cleaning the fabrics requires not more than lukewarm water, a cloth and in some occasions a mild detergent. The fabrics are designed that no dirt or water can penetrate the fibers so a simply wipe of any dirt with a (lukewarm) wet cloth.

Storage

When protected by a cover or stored indoors make sure the fabrics and inner fillings of the cushions are completely dry to prevent possible infection by mold or fungus.

Aluminium and Steel

Clean of aluminum and steel furniture parts with water, mild soap and a sponge. After cleaning rinse the furniture with plenty water to remove possible residue.

Teak

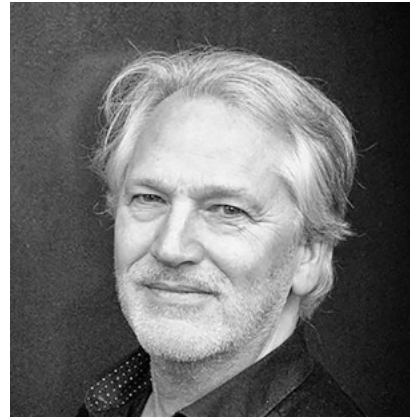
Teak is easy cleanable with a combination of lukewarm water and soda. Use a soft brush to gentle clean the affected part of the product.

The color of teak, by nature, turns over time in a nice silver/grey patina. This does not affect the durability or weatherproof resistance of the product. It is a cosmetic change, which liked by many, in case you wish to remain the original color there a various products on the market to help achieving this. Products like Teak protector, Teak oil as well as various Teak repairs.

When using a cover for your teak product make sure I does not close the product airtight and leave some room for the teak to "breath". This prevents mold or fungus growth, which can permanently damage the product.



DESIGNERS



Ed Van Engelen _Netherlands

After his graduation at the Design Academy Eindhoven in 1988 he has been working as a designer for international companies for more than 20 years, mostly in garden furniture related companies where he was responsible for the designs of in and outdoor products. Since 2008 he is working independently for leading outdoor and decoration brands worldwide.

In this field he has won some international job awards and many of his designs have been commercially successful in the past years. As an experienced designer he knows the ins and outs of all kinds of materials and can be involved in the process from the first sketch as far as the last specifications in the factories.



Edi e Paolo Ciani _Italy

Product and interior designers, they deal with design of furniture and articles of Industrial Design for over 30 years.

Since 1987 Ciani's brothers create and develop products for leading companies in the furniture for home, for office, for contract and outdoor. Given their long experience in the design furniture industry, they are able to offer assistance to customers from the first concept about each project up to technical and production consultancy.



studioPANG _Italy

Fabio Damiani and Marco Quistini set up studioPANG in 2012, based on the shared idea that by combining diverse passions and skill sets, the approach to the project is enriched with new ideas and perspectives.

Design, architecture and communication are, first and foremost, opportunities for comparing and contrasting, before being channelled into the project. StudioPANG is a workshop – one that is constantly engaged on researching and developing ideas and projects; an open, dynamic environment that leverages a wealth of different experiences to give rise to a versatile and multi-faceted business.



Deco Lab

The Research & Development office of Deco Seating is constantly on the move to respond promptly and with attention to the multiple requests of the market, carrying out meticulous and careful work in creating perfectly suitable products for the outdoor world.

Deco Seating Co. Ltd.

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